



Letter to the Editors

# Preparation and characterisation of Pu-pyrochlore: $[\text{La}_{1-x}\text{Pu}_x]_2\text{Zr}_2\text{O}_7$ ( $x = 0-1$ )

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**Abstract**

Thermal and X-ray powder diffraction studies were carried out on mixtures of  $\text{PuO}_2$ ,  $\text{ZrO}_2$  and graphite and  $\text{La}_2\text{O}_3$ ,  $\text{PuO}_2$ ,  $\text{ZrO}_2$  and graphite.  $\text{Pu}_2\text{Zr}_2\text{O}_7$ , a new cubic phase with pyrochlore structure ( $a = 1.0592$  nm), was identified and characterised. The studies also established the existence of a continuous range of solid solution,  $[\text{La}_{1-x}\text{Pu}_x]_2\text{Zr}_2\text{O}_7$  with  $x = 0$  to 1. © 2000 Elsevier Science B.V. All rights reserved.

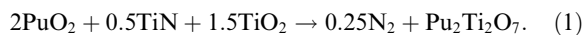
**1. Introduction**

Titania- and zirconia-based ceramics are under active consideration as precursors for the immobilization of high level radioactive waste (HLW) [1]. Establishing the existence of compounds that can incorporate radioactive elements of interest is the first step in proposing their use as host matrices in solid solution forms. The stability and durability of a compound in solid solution with respect to leaching is an equally important consideration.  $\text{La}_2\text{Zr}_2\text{O}_7$  has a pyrochlore structure and lanthanide and actinide elements can occupy its La sites because their ionic radii are close to that of  $\text{La}^{3+}$  [2]. The systems  $\text{La}_2\text{Zr}_2\text{O}_7\text{-Nd}_2\text{Zr}_2\text{O}_7$  and  $\text{La}_2\text{Zr}_2\text{O}_7\text{-2CeO}_2\text{-ZrO}_2$  have been studied in this context [3]. Thermal and X-ray powder diffraction studies on La–Ce–Zr–O systems have shown the formation of a solid solution,  $[\text{La}_{1-x}\text{Ce}_x]_2\text{Zr}_2\text{O}_7$ , with pyrochlore structure [4]. Cerium is only one of the lanthanides, which, in addition to the 3+ state, exists in the 4+ state. This, together with its trivalent and tetravalent radii, makes cerium analogous to plutonium in its chemical and crystallochemical behaviour.

A principal concern with the pyrochlore type structure is the effect of  $\alpha$ -recoil damage associated with the

presence of actinides, since naturally occurring minerals of the same structure occur in radiation-damaged metamict state due to the constituent uranium and thorium [5]. Pyrochlores which are doped with actinides can be used to simulate the long term radiation effects that are observed in naturally occurring pyrochlores which contain uranium and thorium. Thus,  $^{244}\text{Cm}$ -doped  $\text{Gd}_2\text{Zr}_2\text{O}_7$  pyrochlore has been found to readily amorphize as a result of self-radiation from  $\alpha$ -decay events [6]. Also, recent studies have shown that  $\alpha$ -decay-induced amorphization in  $\text{Gd}_2\text{Zr}_2\text{O}_7$  can be readily simulated by irradiation with heavy ions such as  $\text{Kr}^+$ , and it has been observed that pyrochlores in the  $\text{Gd}_2(\text{Zr}_x\text{Ti}_{1-x})_2\text{O}_7$  system become increasingly radiation-resistant with increase in zirconium content [7]. Synthesis of Zr-based pyrochlores thus becomes important.

There are crystal chemical constraints for the synthesis of actinide pyrochlores which have been well brought out by Chakoumakos and Ewing [8]. Thus, despite the synthesis of many pyrochlore compositions, few have included actinide elements.  $\text{Pu}_2\text{Ti}_2\text{O}_7$  has been prepared [9] by the solid state reaction



The XRD data of  $\text{Pu}_2\text{Ti}_2\text{O}_7$  are comparable to monoclinic  $\text{Ce}_2\text{Ti}_2\text{O}_7$ . Here, TiN was successfully used to reduce Pu(IV) to Pu(III).  $\text{Pu}_2\text{Zr}_2\text{O}_7$  has not been reported in literature. The aim of the present work was to prepare  $\text{Pu}_2\text{Zr}_2\text{O}_7$  and study the solid-solution behaviour of  $\text{Pu}_2\text{Zr}_2\text{O}_7$  in  $\text{La}_2\text{Zr}_2\text{O}_7$ .

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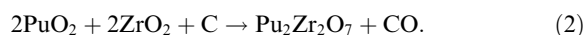
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## 2. Experimental

Mixtures of PuO<sub>2</sub>, ZrO<sub>2</sub> and graphite and La<sub>2</sub>O<sub>3</sub>, PuO<sub>2</sub>, ZrO<sub>2</sub> and graphite were taken in appropriate ratios and heated in helium atmosphere upto 1400°C in a Mettler thermoanalyser at a rate of heating of 15°C/min. The PuO<sub>2</sub> contained 4% moisture, which was taken into account in calculating the amount of PuO<sub>2</sub> required. Graphite was added to reduce Pu(IV) to Pu(III). XRD data of the products were obtained using Cu-K<sub>α</sub> radiation ( $\lambda=0.15418$  nm) with a Diano X-ray diffractometer. Both the diffractometer and the thermoanalyser were enclosed in a glove box to handle radioactive material.

## 3. Results and discussion

A typical TG and DTA curve of 2PuO<sub>2</sub> + 2ZrO<sub>2</sub> + C mixture is given in Fig. 1. The figure shows, after initial moisture loss, a loss in the temperature range 1000–1400°C. The loss above 1000°C can be attributed to the reduction of Pu(IV) to Pu(III) accompanied by evolution of CO. The reaction was slow, extending over a temperature range of 1000–1400°C associated with a broad endothermic peak. The XRD of the product showed the absence of PuO<sub>2</sub> and ZrO<sub>2</sub> lines (with a limit of detection of <5%), and the pattern was similar to that of La<sub>2</sub>Zr<sub>2</sub>O<sub>7</sub> [10] except for some shift in line position to a higher angle. The composition of the compound worked out to be Pu<sub>2</sub>Zr<sub>2</sub>O<sub>7</sub>. The high temperature chemical reaction can be given as



Chemical analysis for Pu in Pu<sub>2</sub>Zr<sub>2</sub>O<sub>7</sub> was carried out after dissolution of the sample in an HNO<sub>3</sub> + H<sub>2</sub>SO<sub>4</sub> mixture by the procedure given by Drummond and Grant [11]. The experimental result was found to be

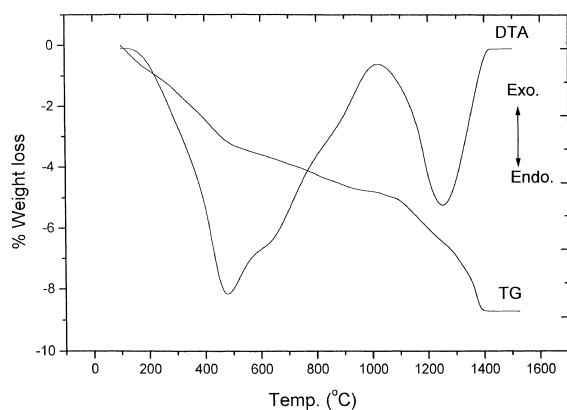
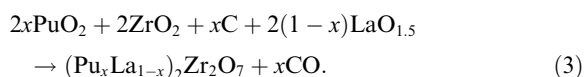


Fig. 1. TG and DTA curves of 2PuO<sub>2</sub> + 2ZrO<sub>2</sub> + C in helium.

61.5%, which is in agreement with the calculated value, 61.88%, for Pu.

The XRD of Pu<sub>2</sub>Zr<sub>2</sub>O<sub>7</sub> was indexed, based on the structure of La<sub>2</sub>Zr<sub>2</sub>O<sub>7</sub> [10], on a cubic system with lattice parameter  $a=1.0592(2)$  nm. The refinement of the cell parameter was carried out by least squares method using a computer programme [12]. Table 1 gives the X-ray data of Pu<sub>2</sub>Zr<sub>2</sub>O<sub>7</sub> with the calculated and observed  $d$  values,  $hkl$  indices and observed intensities.

Mixtures of La<sub>2</sub>O<sub>3</sub>, PuO<sub>2</sub>, ZrO<sub>2</sub> and graphite in different molar ratios were heated upto 1400°C in a helium atmosphere. Fig. 2 gives the X-ray patterns obtained for the different compositions. The compositions obtained can be represented as (Pu<sub>*x*</sub>La<sub>1-*x*</sub>)<sub>2</sub>Zr<sub>2</sub>O<sub>7</sub> with  $x=0, 0.25, 0.5$  and 1. La<sub>2</sub>Zr<sub>2</sub>O<sub>7</sub> was obtained by heating mixtures of La<sub>2</sub>O<sub>3</sub> and ZrO<sub>2</sub> in 1:2 molar ratio at 1300°C for 18 h in air, and the X-ray powder pattern obtained is also given in Fig. 2 for comparison. The patterns were similar, with a systematic shift in the line positions with increase in La concentrations, indicating solid solution of Pu<sub>2</sub>Zr<sub>2</sub>O<sub>7</sub> in La<sub>2</sub>Zr<sub>2</sub>O<sub>7</sub>. The chemical reaction involved is



All the patterns could be indexed on a cubic lattice with pyrochlore structure. A plot of lattice parameter with  $x$  ( $x=0, 0.25, 0.5, 1$ ) is shown in Fig. 3, which shows linear variation of lattice parameter.

Pu<sub>2</sub>Zr<sub>2</sub>O<sub>7</sub>, on heating in air, was readily oxidized below 600°C. On the basis of weight gain, the composition corresponded to Pu<sub>2</sub>Zr<sub>2</sub>O<sub>8</sub>. The XRD patterns were similar to those of Pu<sub>2</sub>Zr<sub>2</sub>O<sub>7</sub> except for the

Table 1  
X-ray powder data on Pu<sub>2</sub>Zr<sub>2</sub>O<sub>7</sub> ( $a=1.0592$  nm)

$hkl$	$d$ obs. (nm)	$d$ cal. (nm)	$h^2 + k^2 + l^2$
111	0.6121	0.6116	15
311	0.3198	0.3194	10
222	0.3061	0.3058	100
400	0.2651	0.2648	34
133	0.2430	0.2430	9
511	0.2037	0.2039	5
440	0.1873	0.1872	43
531	0.1790	0.1790	4
622	0.1597	0.1597	35
444	0.1529	0.1529	8
711	0.1483	0.1483	3
642	0.1415	0.1415	1
731	0.1379	0.1379	3
800	0.1324	0.1324	5
662	0.1214	0.1215	10
840	0.1185	0.1184	7
753	0.1163	0.1163	3
844	0.1080	0.1081	9
771	0.1064	0.1064	2
1022	0.1019	0.1019	9

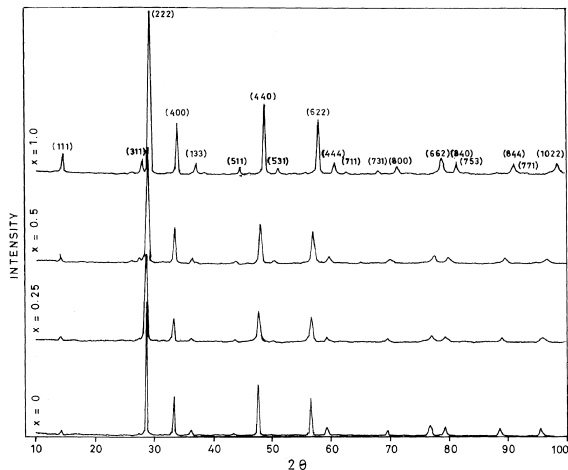


Fig. 2. X-ray powder diffraction patterns of  $[\text{La}_{1-x}\text{Pu}_x]_2\text{Zr}_2\text{O}_7$  ( $x = 0, 0.25, 0.5, 1$ ).

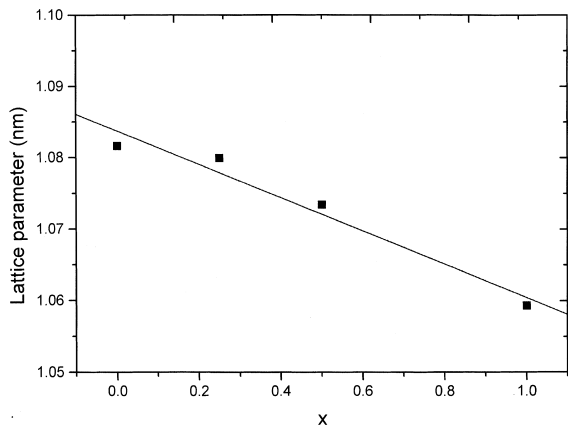


Fig. 3. Plot of lattice parameter vs.  $x$  in  $[\text{La}_{1-x}\text{Pu}_x]_2\text{Zr}_2\text{O}_7$  ( $x = 0, 0.25, 0.5, 1$ ).

contraction of the lattice due to the oxidation of Pu(III) to Pu(IV) ( $\text{Pu}_2\text{Zr}_2\text{O}_8$ ,  $a = 1.054$  nm). However, on heating at  $1400^\circ\text{C}$  for 1 h, the X-ray pattern changed

and a fluorite lattice,  $(\text{Pu}_{0.5}\text{Zr}_{0.5})\text{O}_2$ , with a lattice parameter  $a = 0.5273(2)$  nm was obtained. This is in agreement with the phase diagram of Pu–Zr–O systems reported in literature [13].

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